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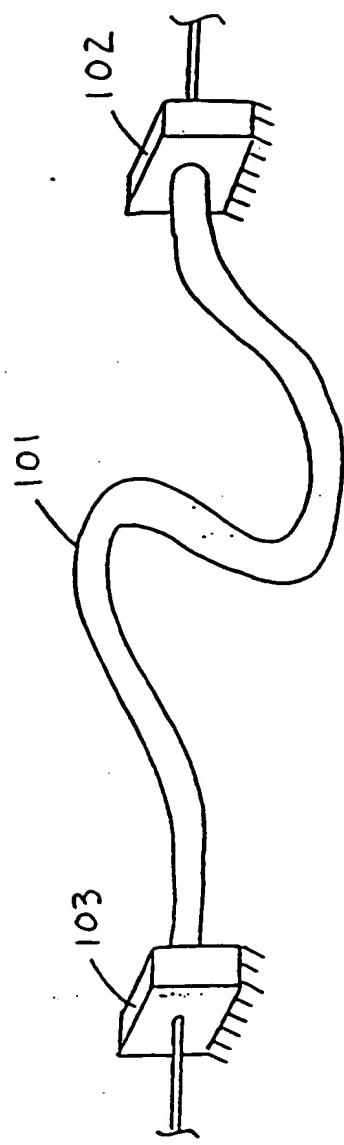


FIG. 1A

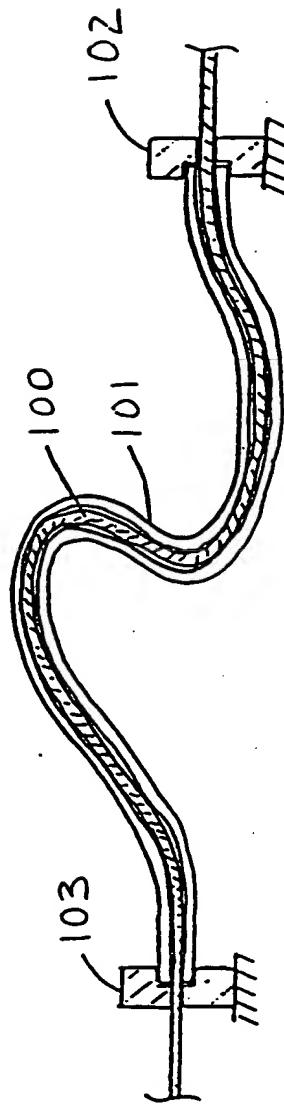
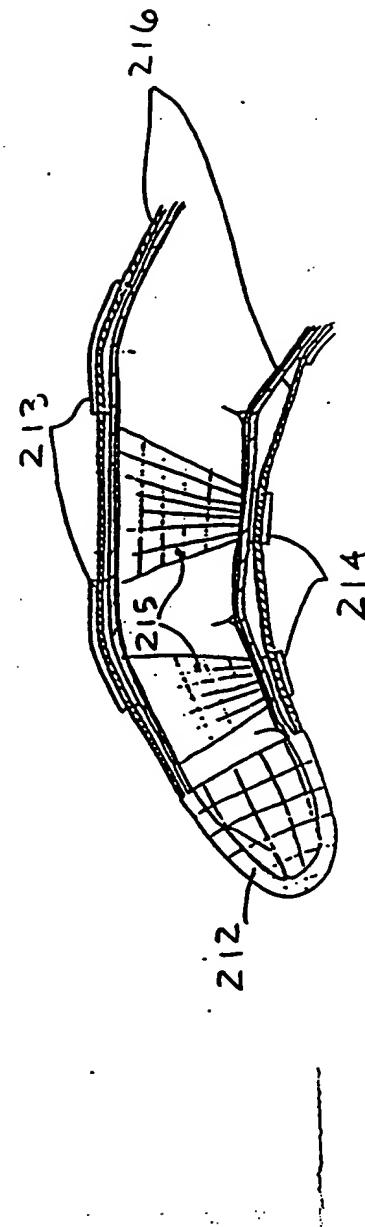
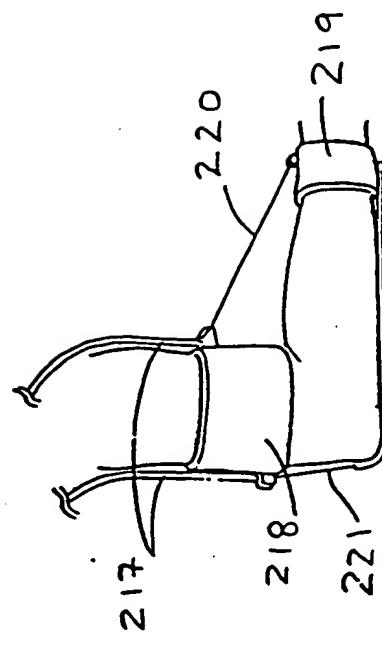
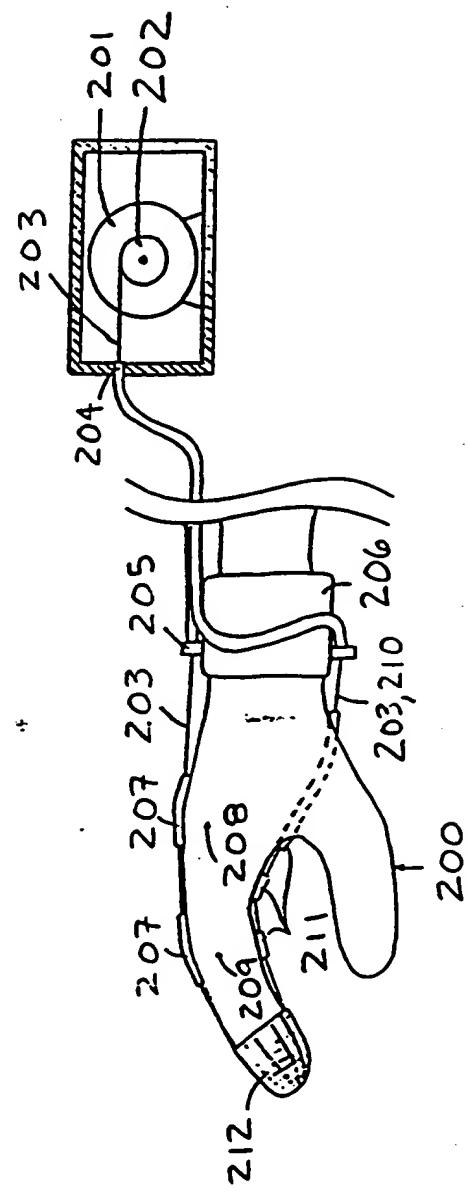


FIG. 1B



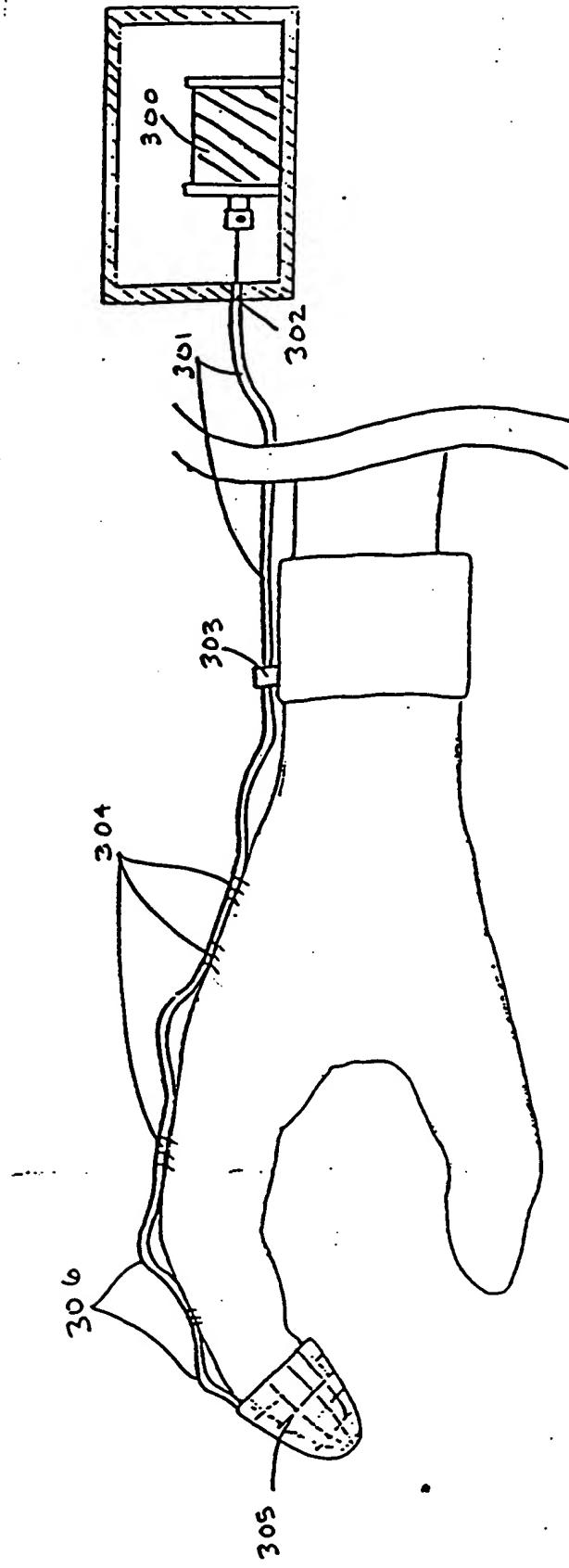


FIG 3

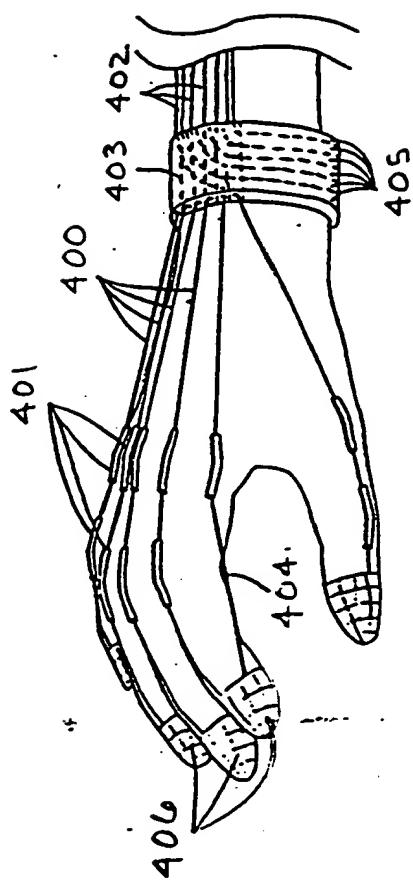


FIG. 4A

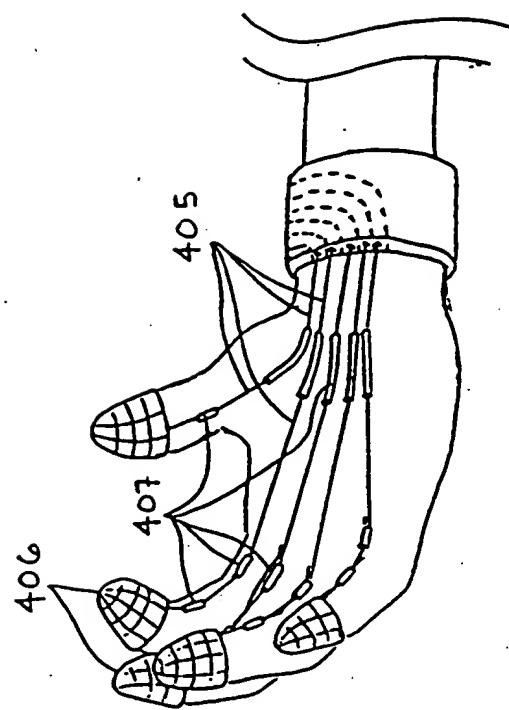


FIG. 4B

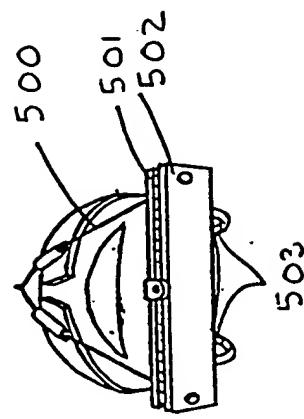


FIG. 5B

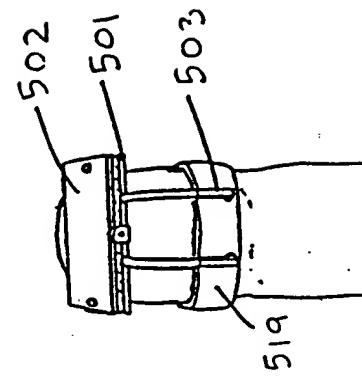


FIG. 5C

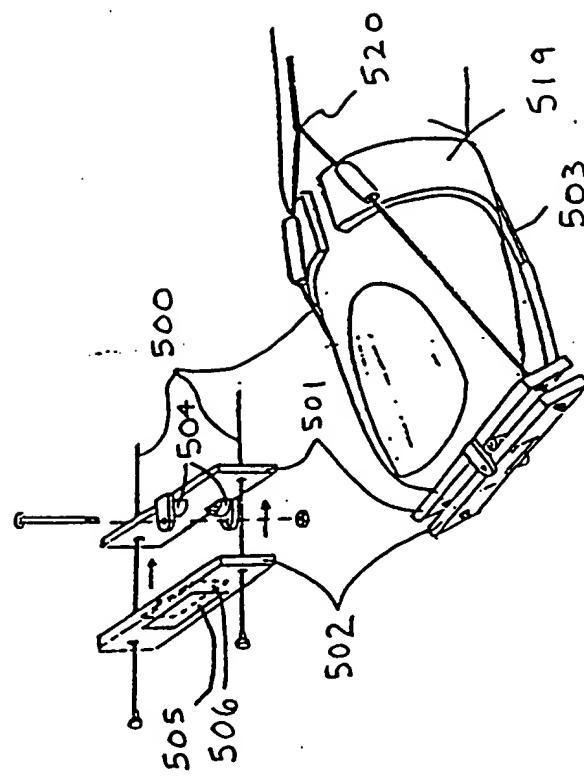


FIG. 5A

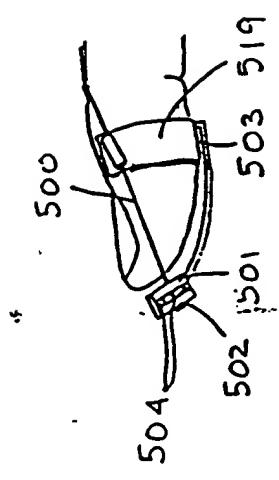


FIG. 5D

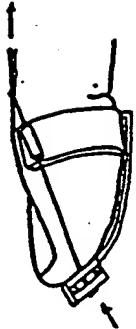


FIG. 5E

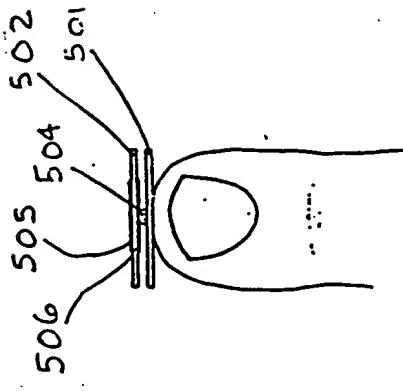


FIG. 5F

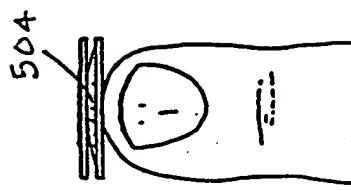


FIG. 5G

FIG. 5I

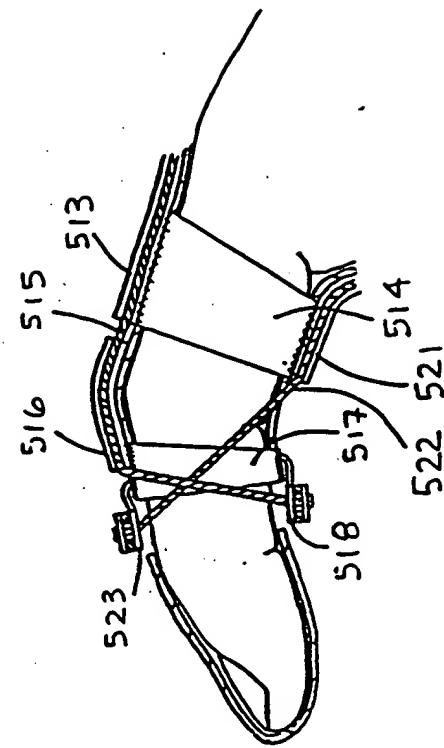
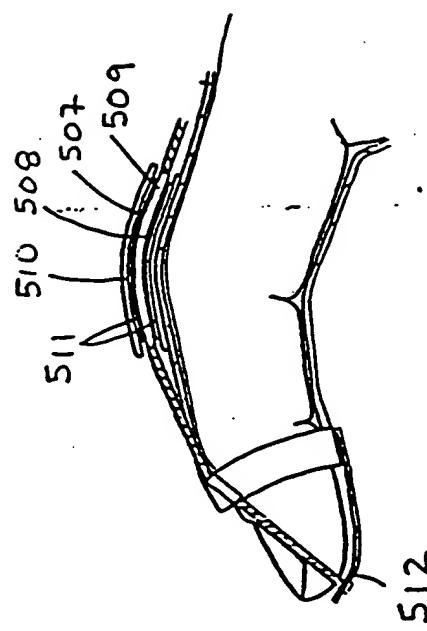


FIG. 5H



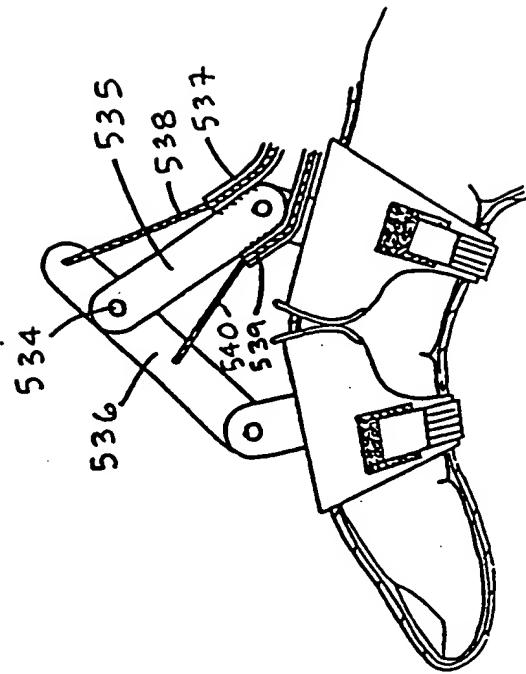


FIG. 5L

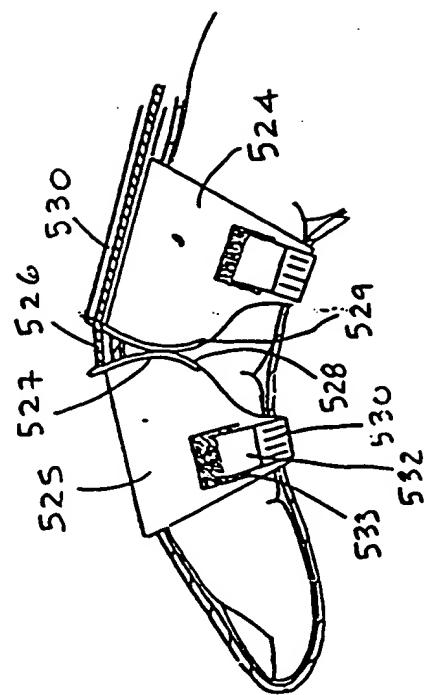


FIG. 5J

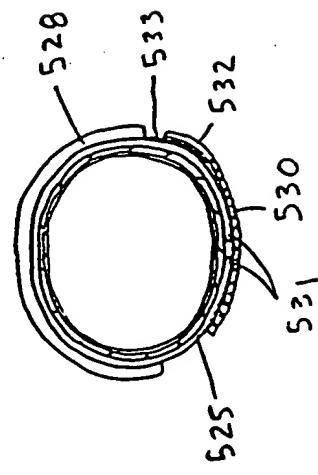


FIG. 5K

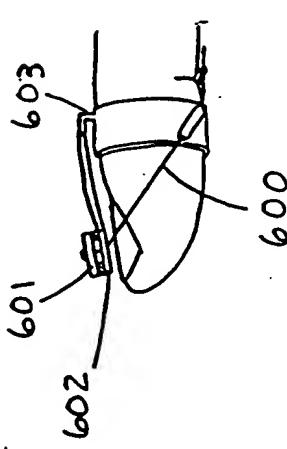


FIG. 6A

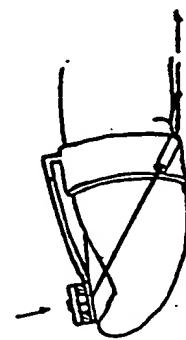


FIG. 6B

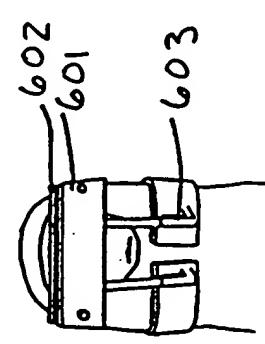


FIG. 6C

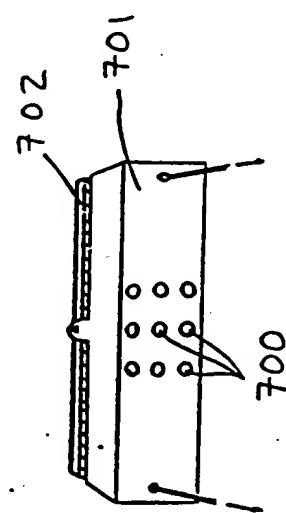


FIG. 7 B

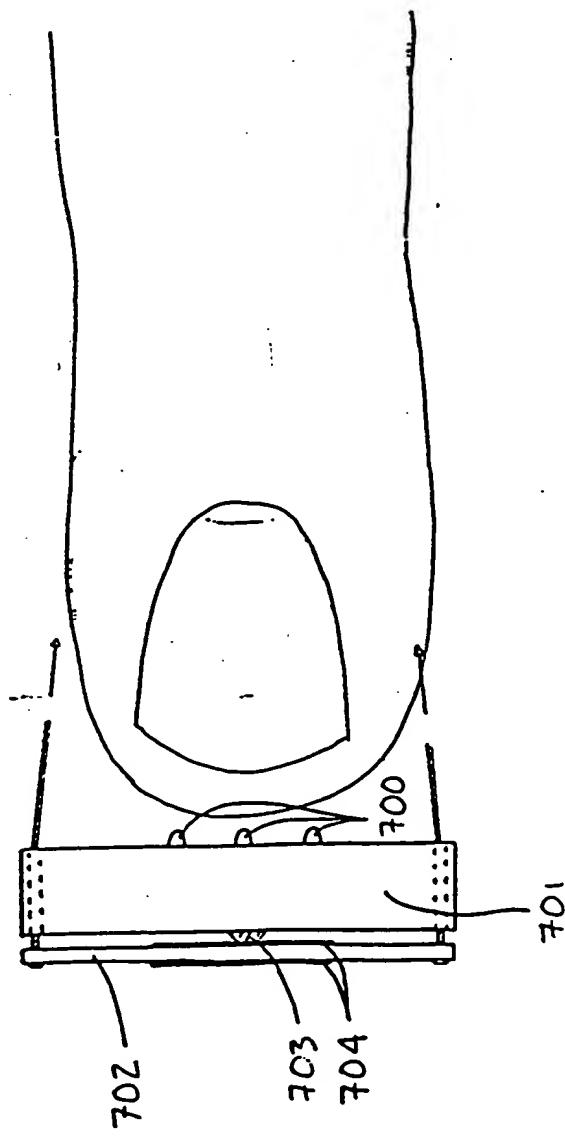


FIG. 7 A

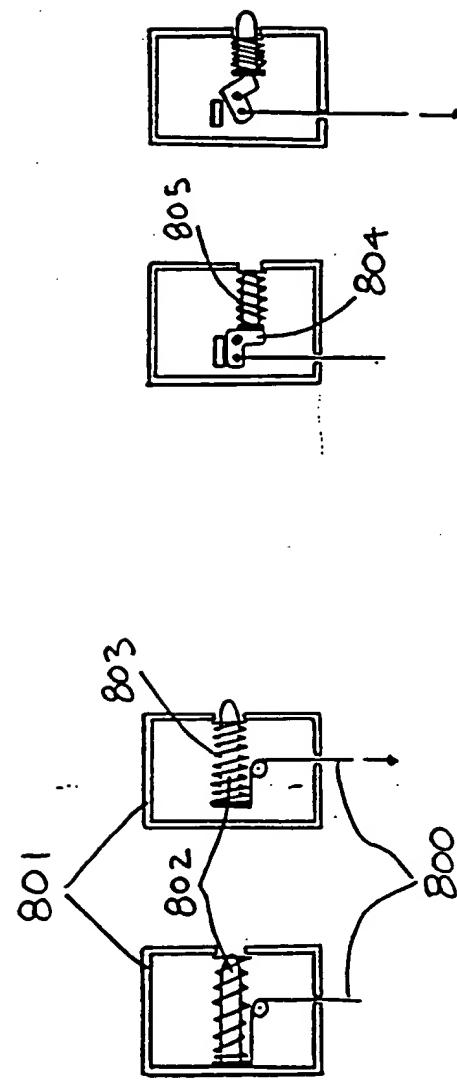


FIG. 8 A

FIG. 8 B

FIG. 8 D

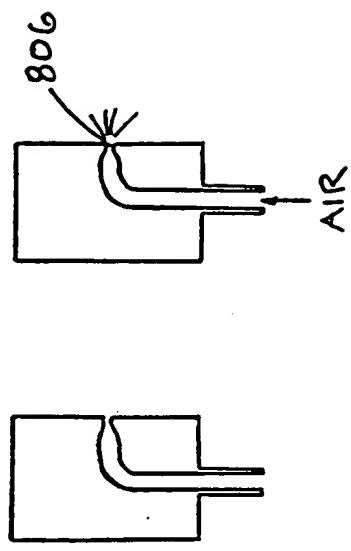


FIG. 8 C

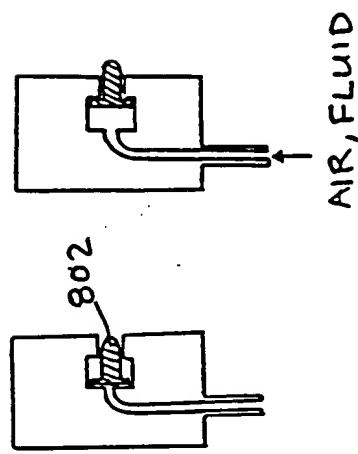


FIG. 8F

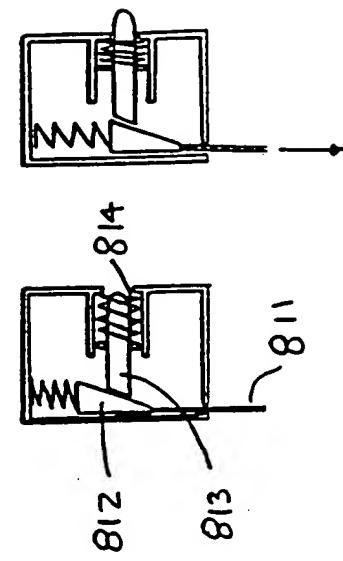


FIG. 8E

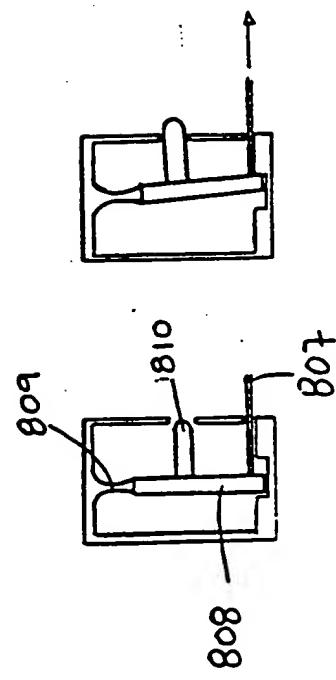


FIG. 8H

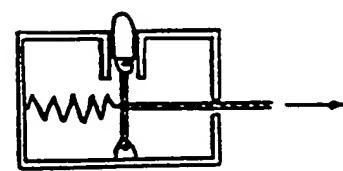
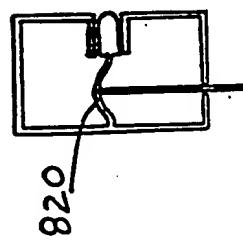
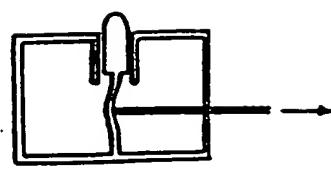


FIG. 8G

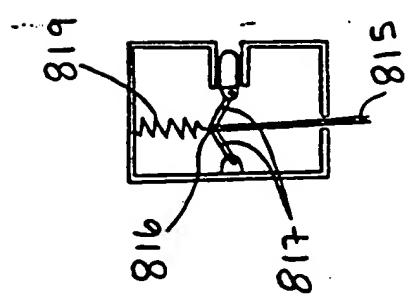


FIG. 8T

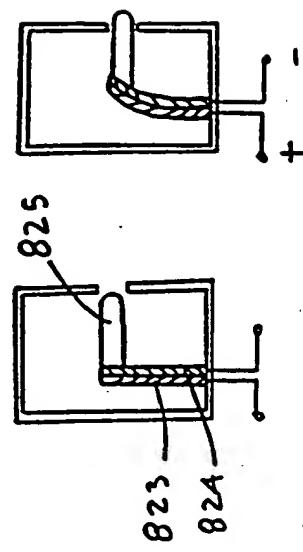


FIG. 8T

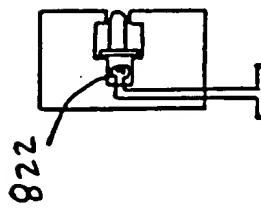
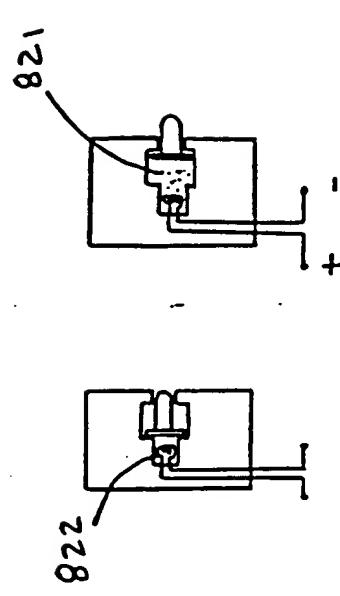


FIG. 8L

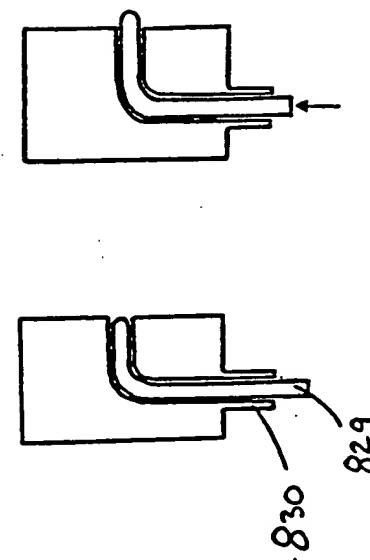


FIG. 8K

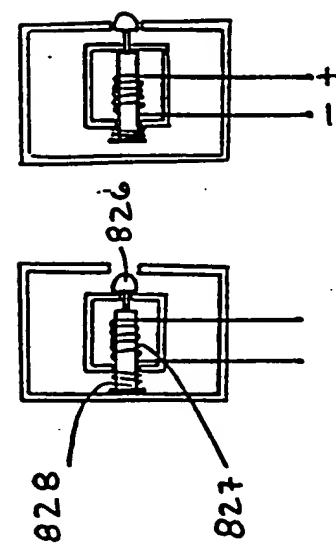
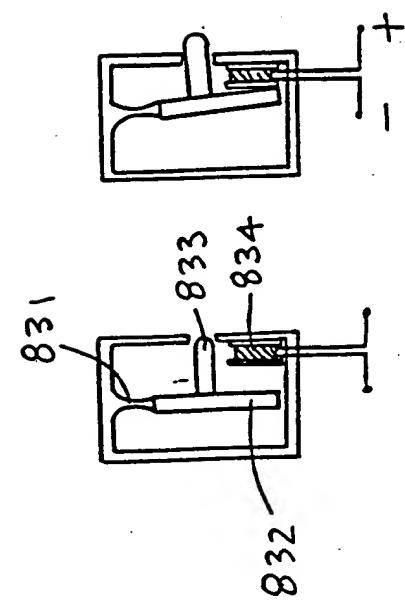


FIG. 8M



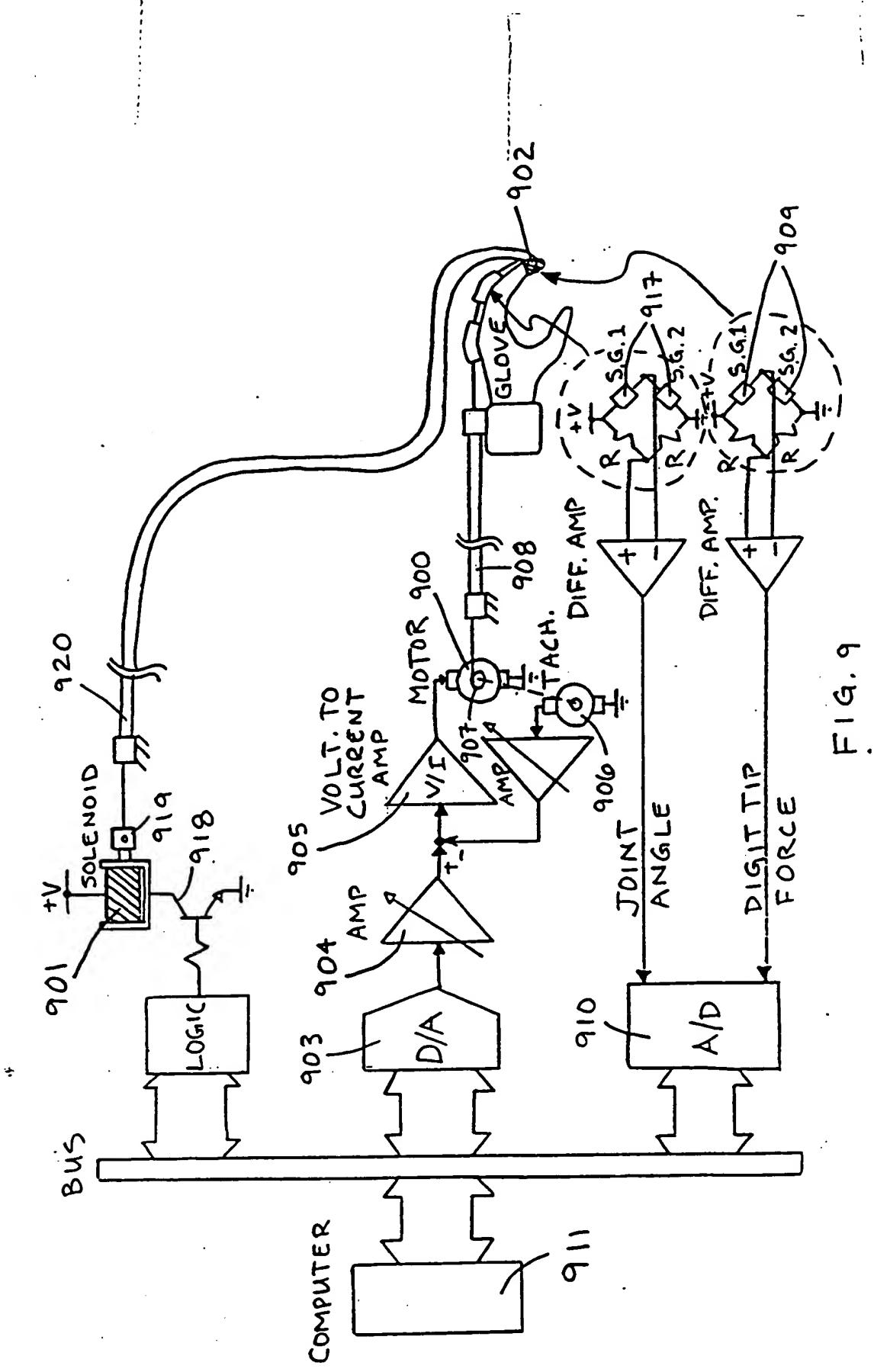


FIG. 9

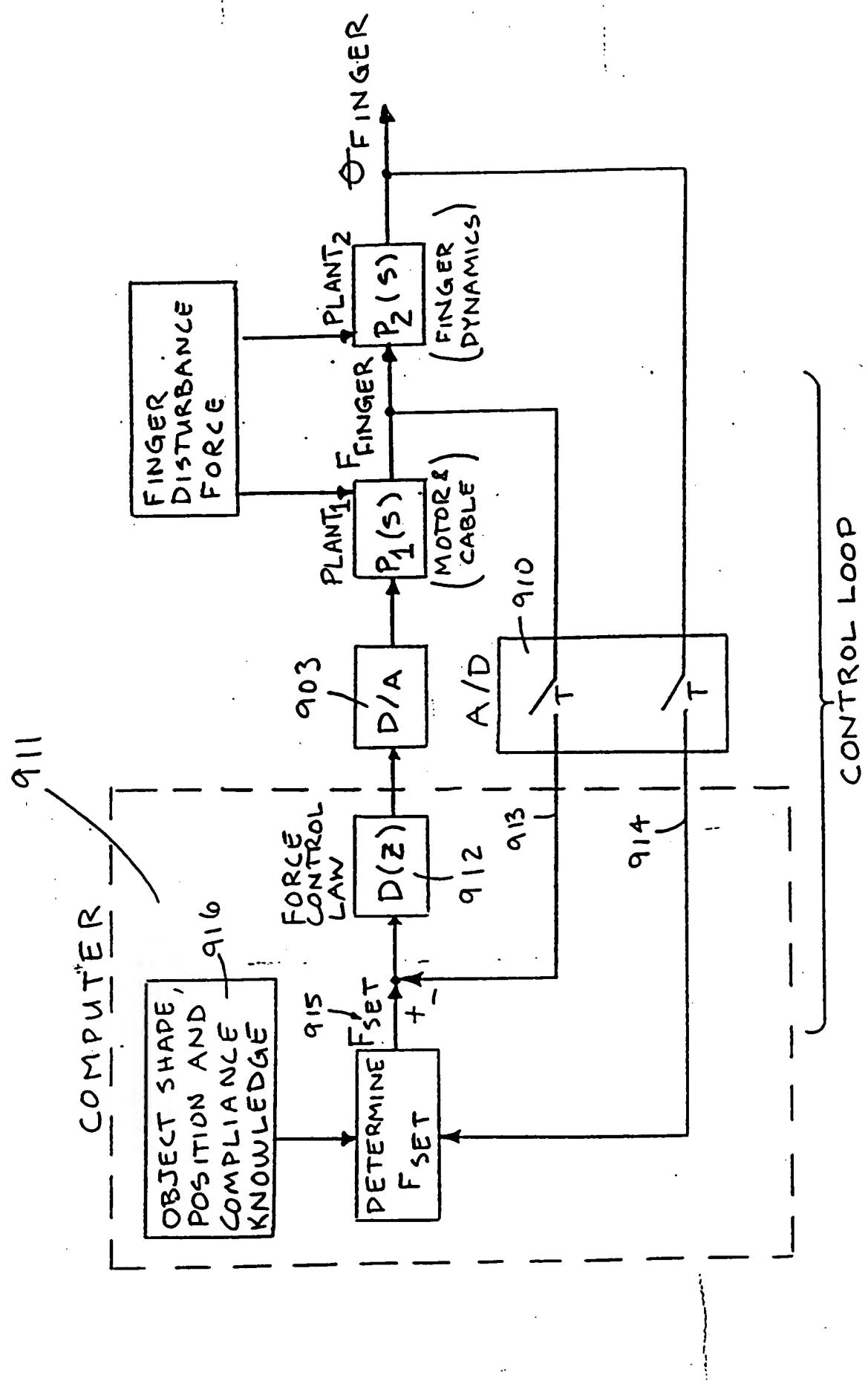


FIG. 10

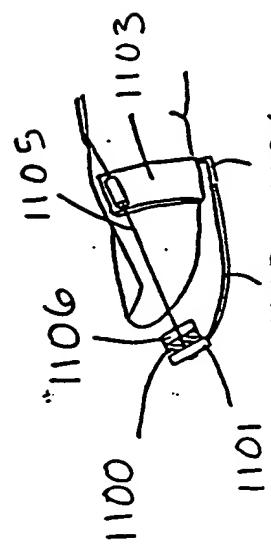


FIG. 11A



FIG. 11C

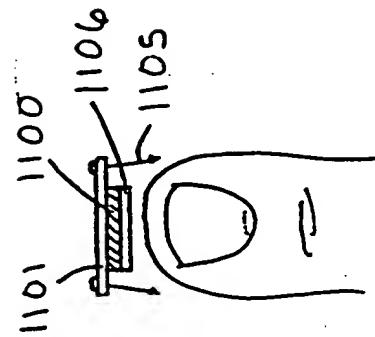


FIG. 11B

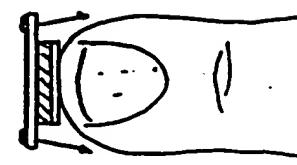
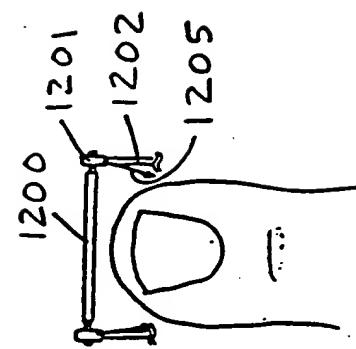
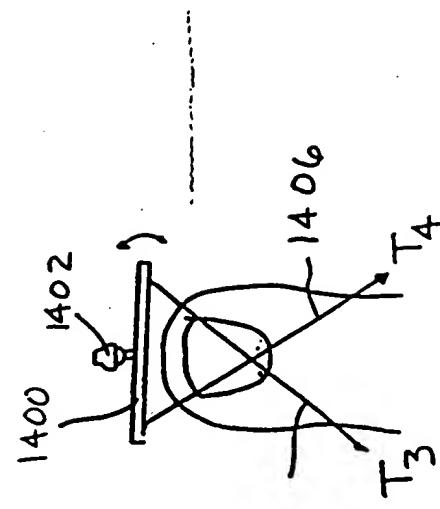
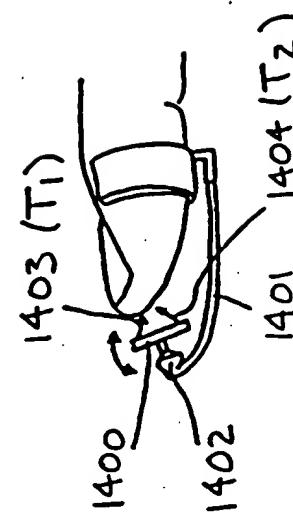
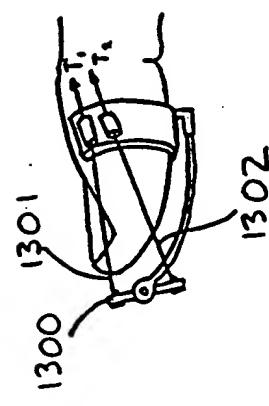
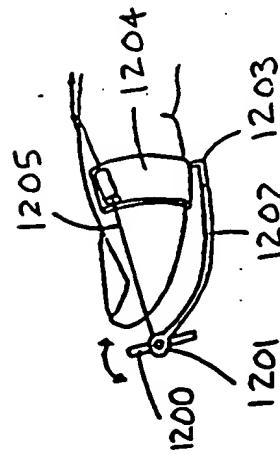
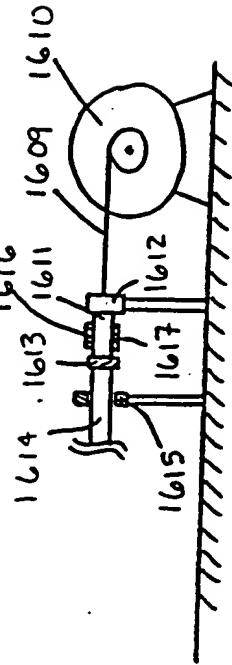
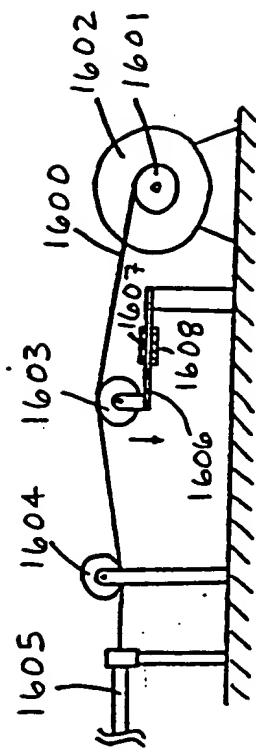
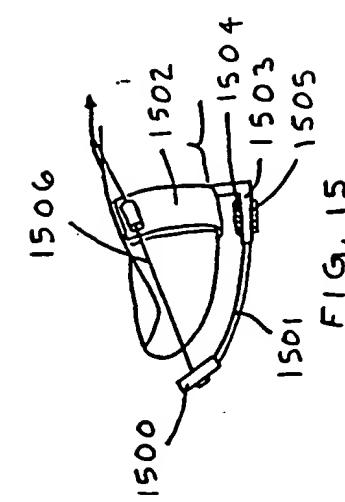


FIG. 11D





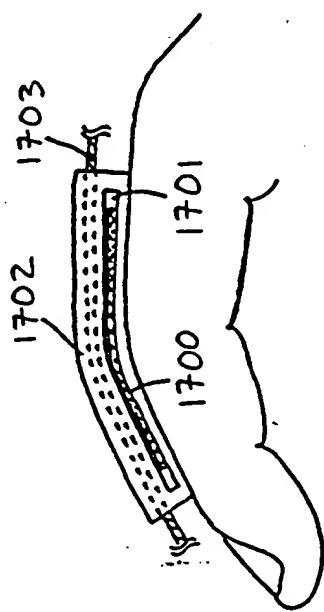


FIG. 17 A

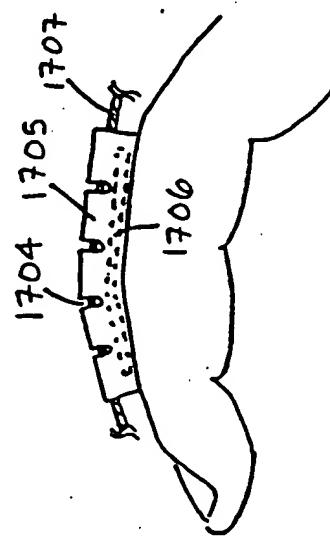


FIG. 17 B

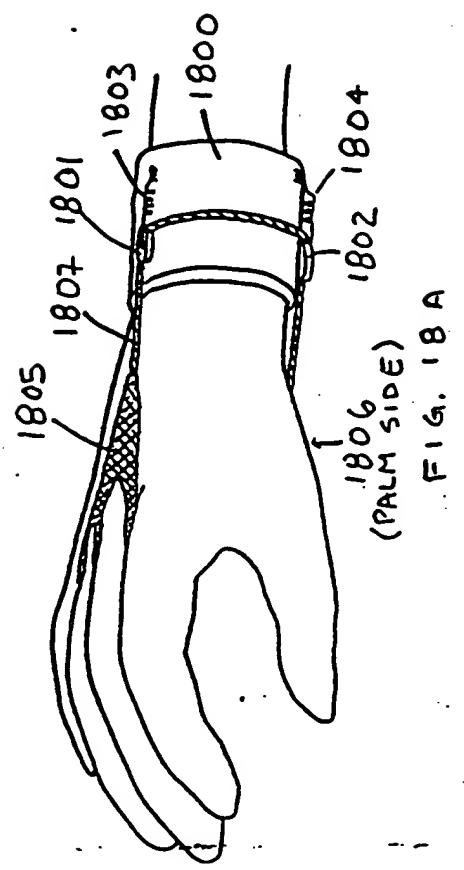


FIG. 18 A

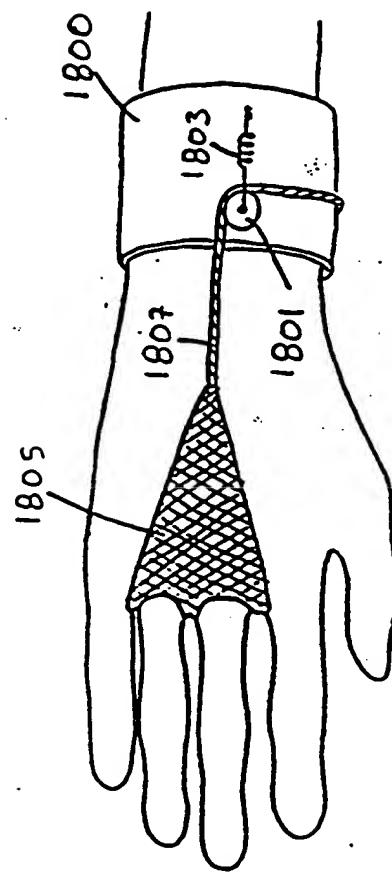


FIG. 18 B

applied to  
on the in  
displacement  
to a press  
provide

RIGHT  
FORCE

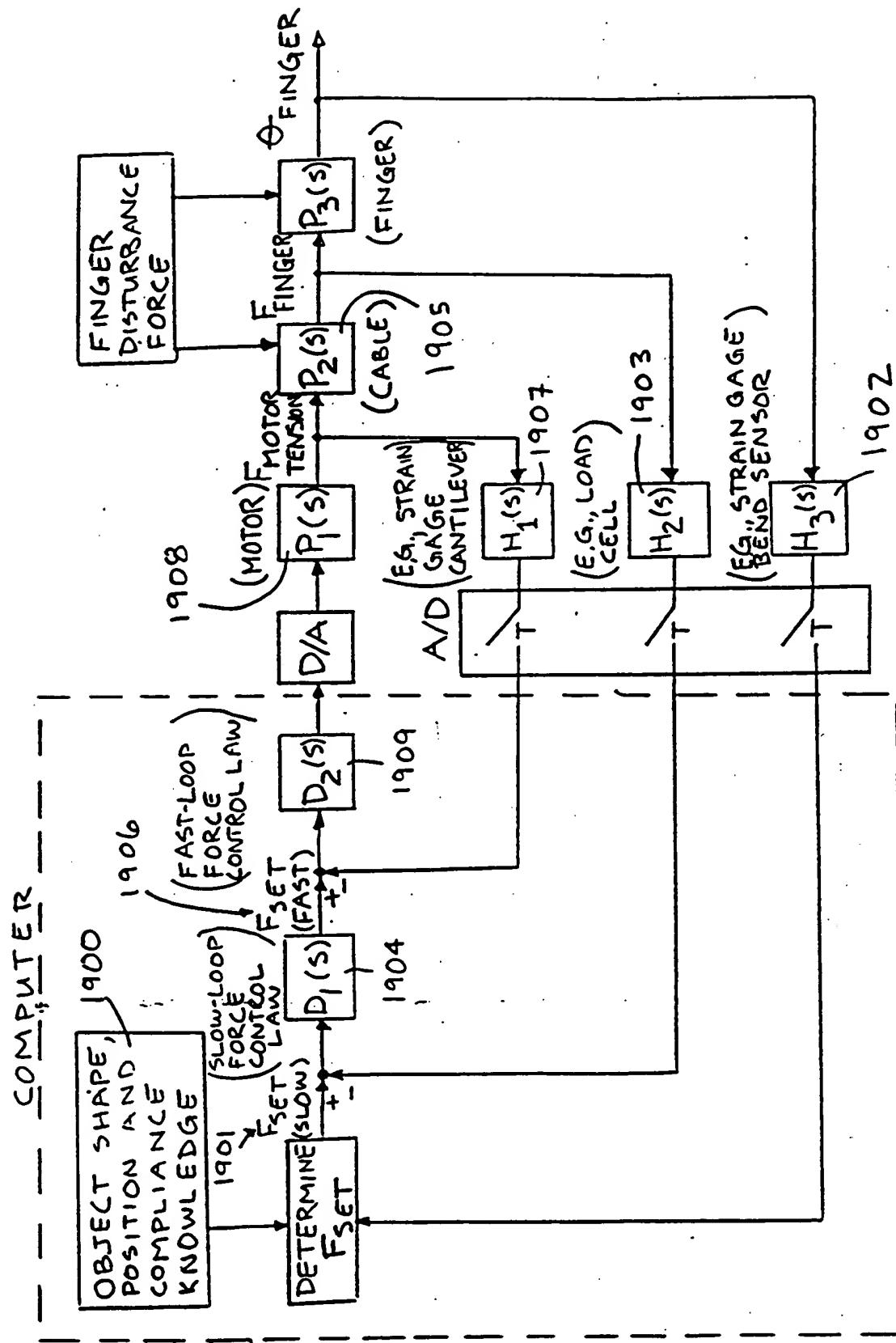


FIG. 19

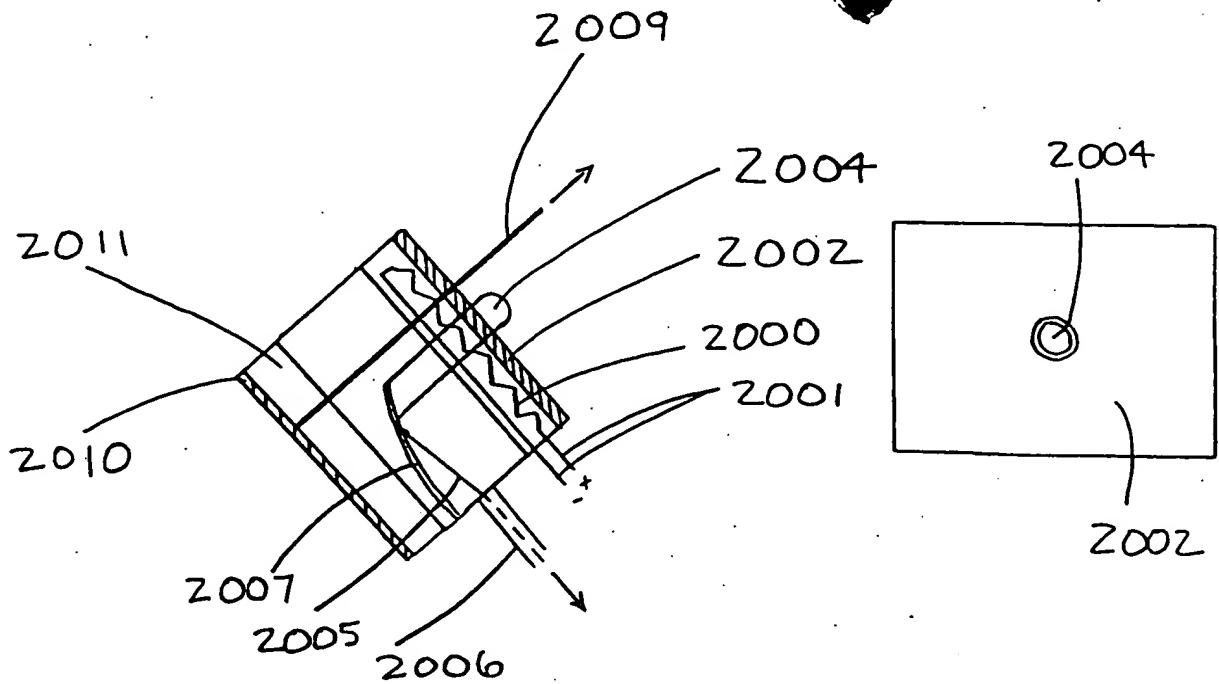


FIG. 20 A

FIG. 20 B

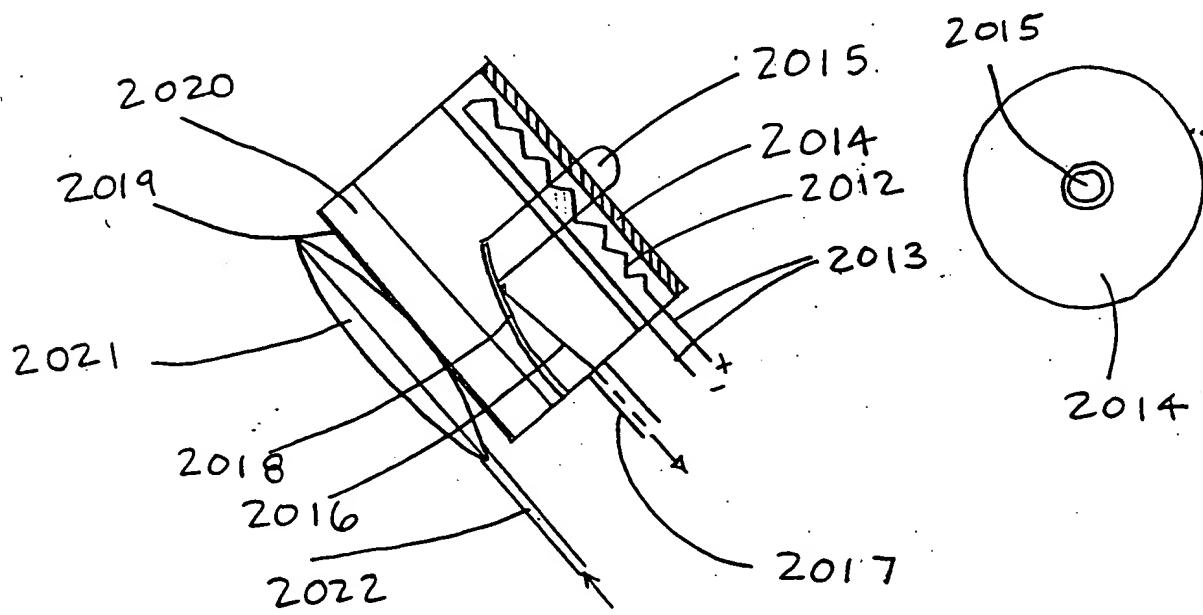


FIG. 20 C

FIG. 20 D

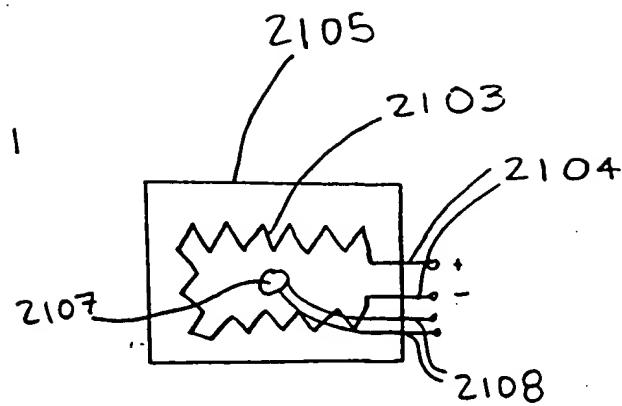
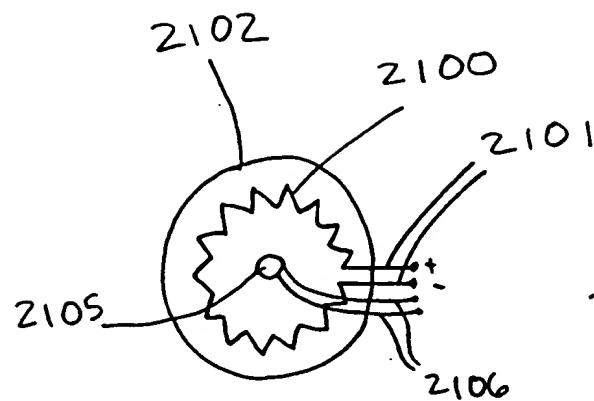


FIG.21 A

FIG.21 B

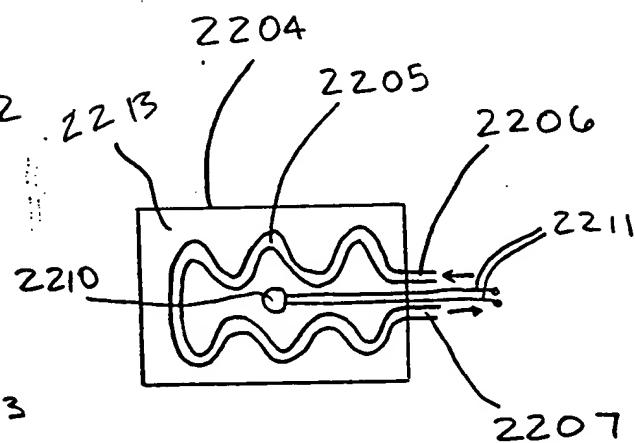
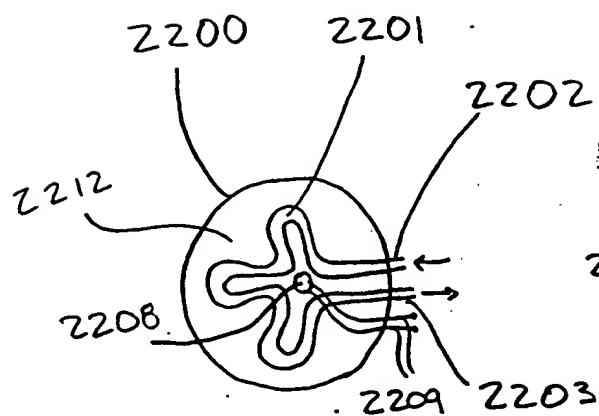


FIG.22 A

FIG.22 B

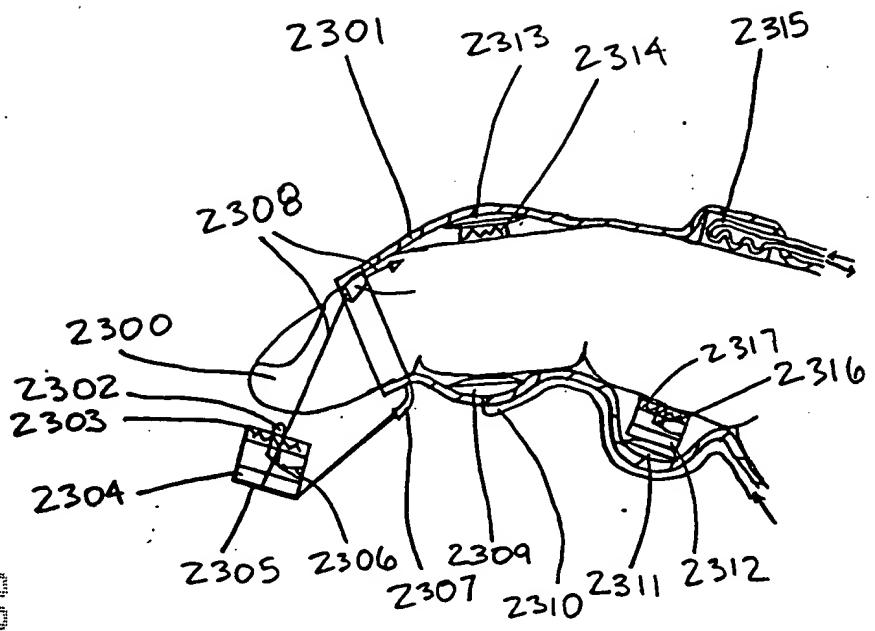


FIG. 23

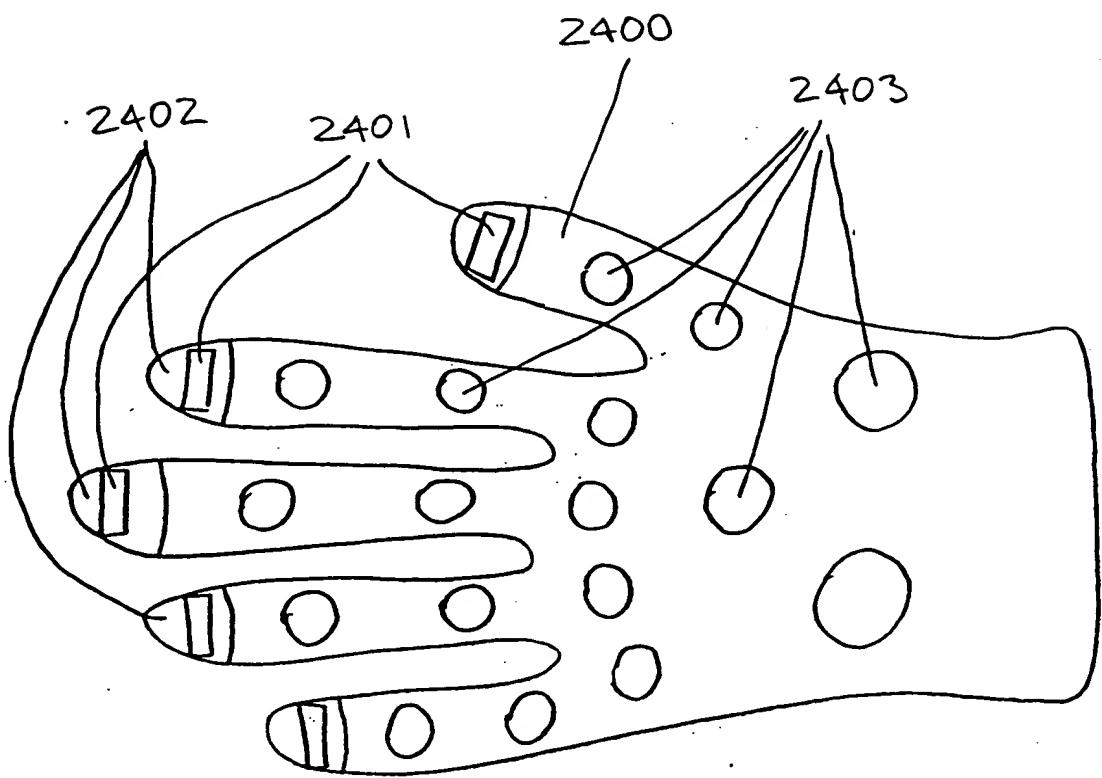


FIG. 24 A

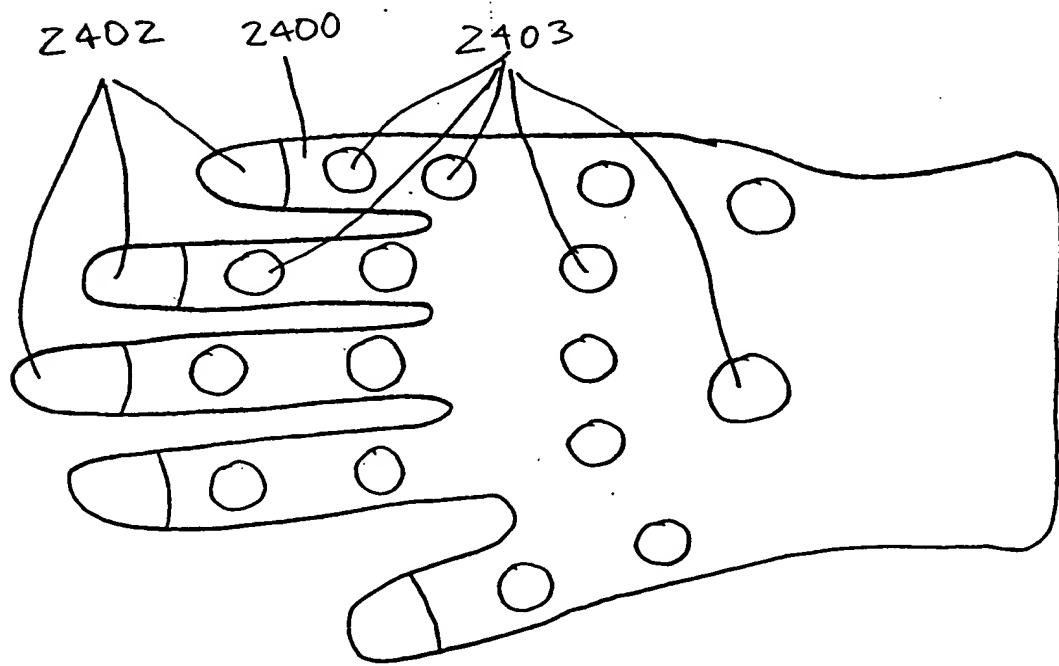


FIG. 24 B

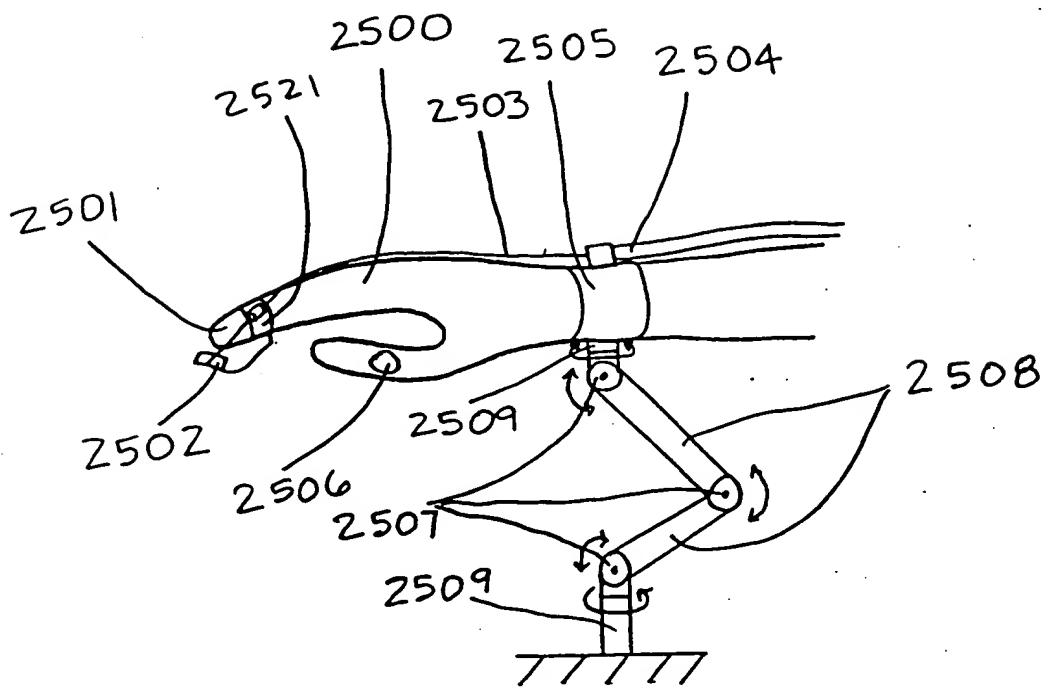


FIG. 25 A

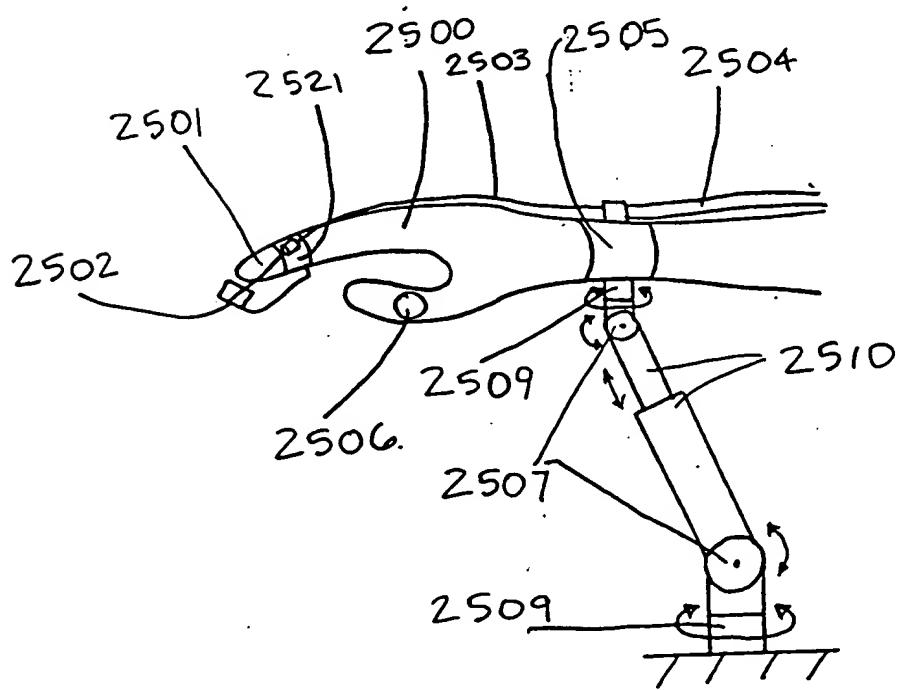


FIG. 25 B

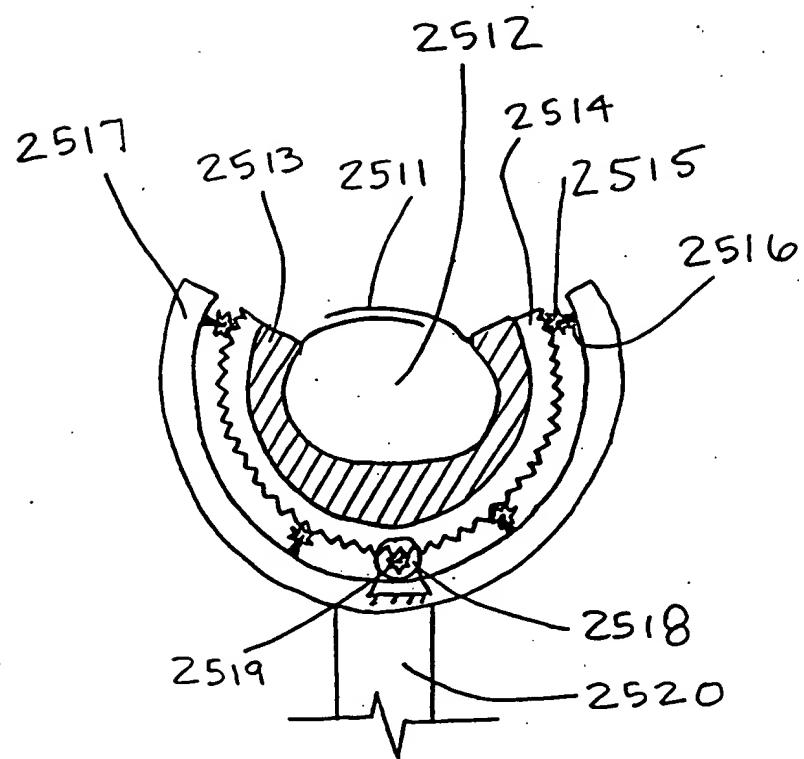


FIG. 25C

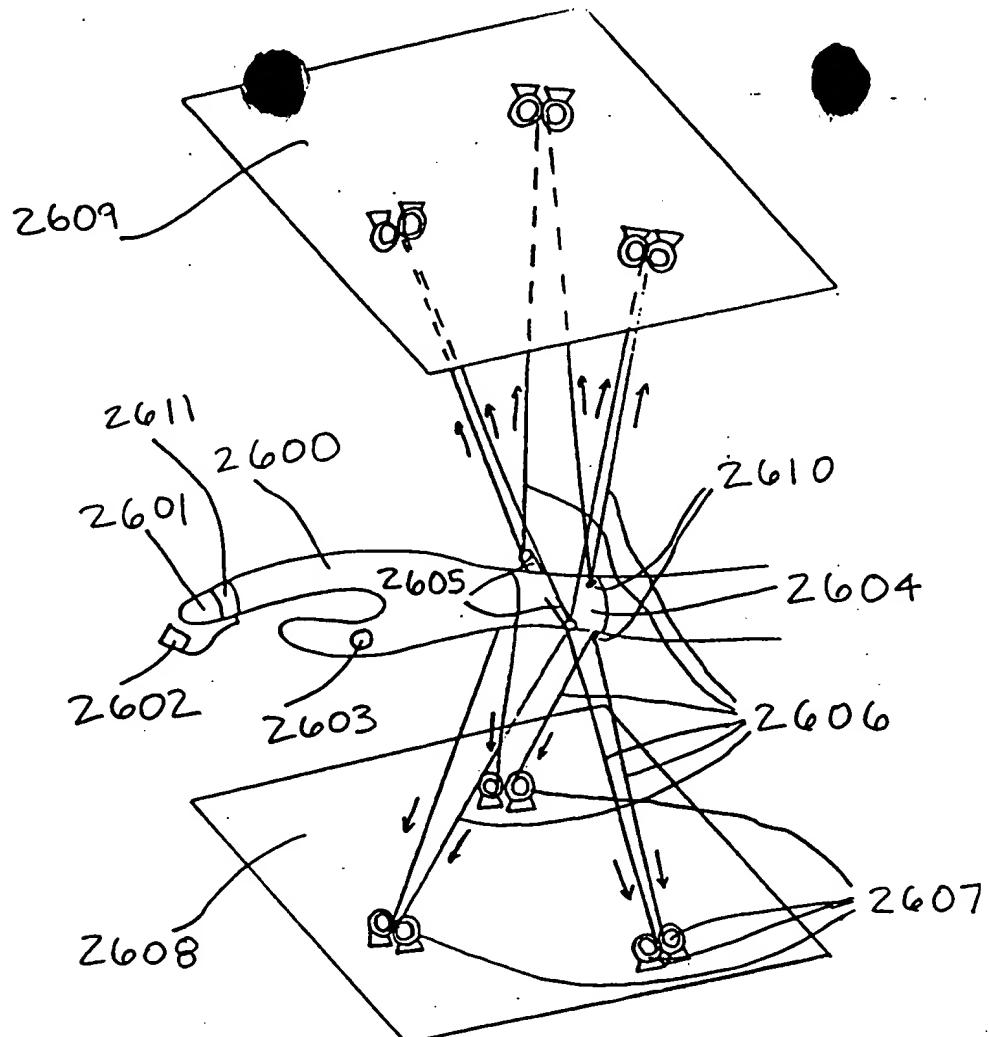


FIG. 26 A

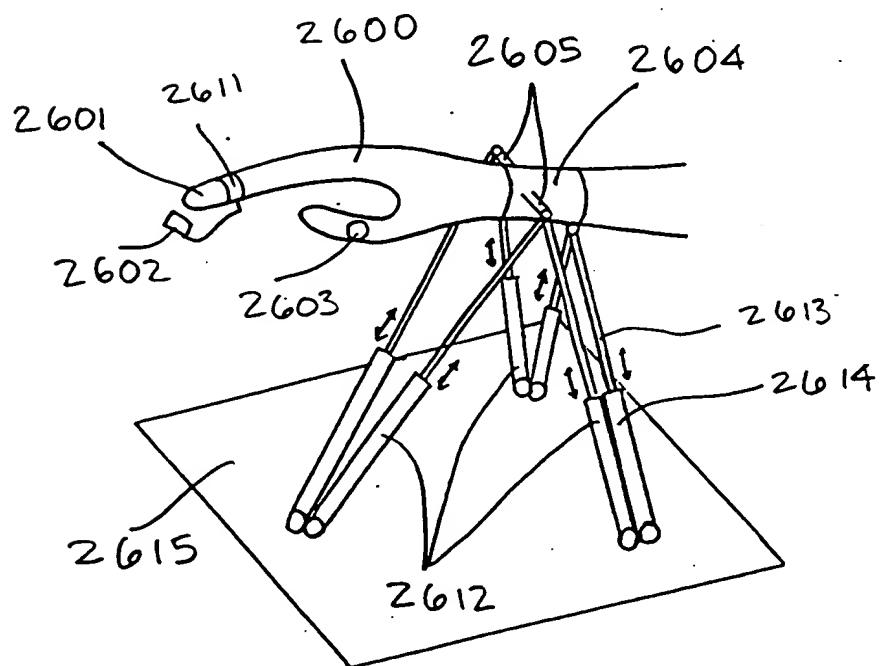


FIG. 26 B

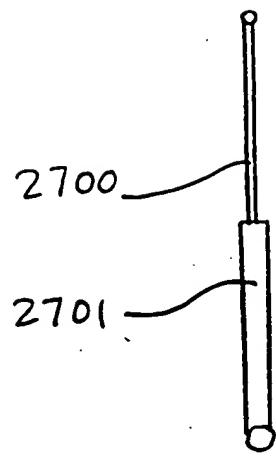


FIG. 27A

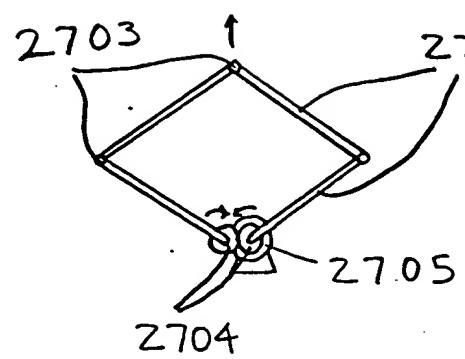


FIG. 27B

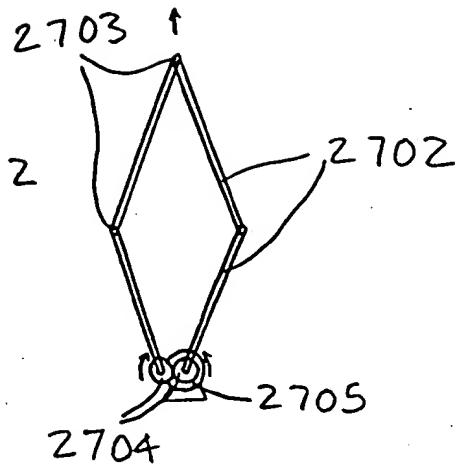
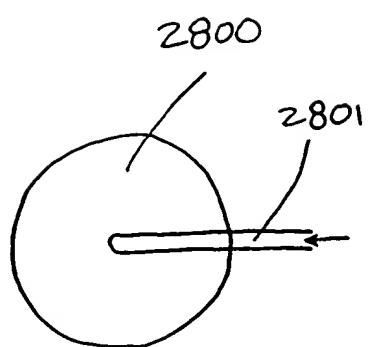
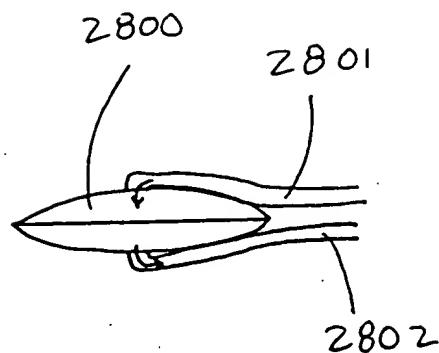


FIG. 27C..



2800



2800

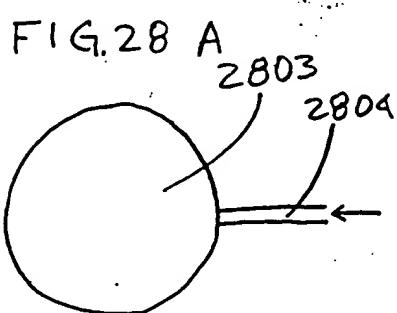


FIG. 28 A

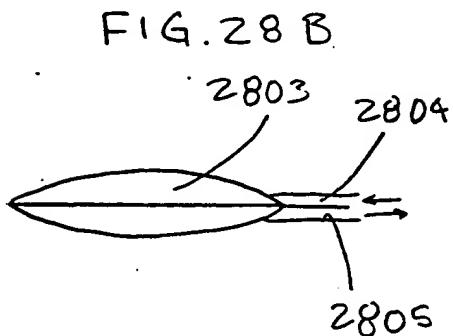


FIG. 28 B

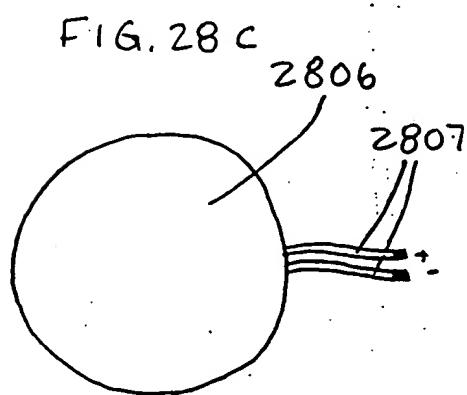


FIG. 28 C

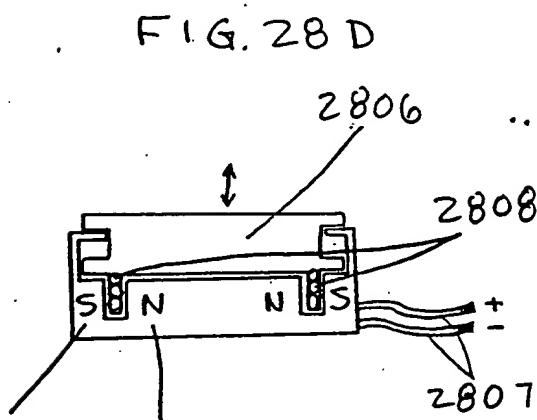


FIG. 28 D

FIG. 28 E

FIG. 28 F